

Fume Extractor Unit IndustriFume™

System Overview

IndustriFume Features & Benefits:

- Automatic start/stop function with Economizer Shunt
- Up to 275ft², vertically positioned filter
- Automatic filter cleaning with programmable pulse controller



Illustration 1:

Automatic Filter Cleaning

Reach maximum filter service-life through automatic filter cleaning with the programmable pulse controller. A differential pressure sensor is used to actively monitor filter condition and perform automatic cleaning cycles without interrupting operation. A pulse-air reservoir is used for maximum efficiency. When necessary, filter changes can be completed quickly and easily with a tool-less clamping design.

Illustration 2:

Heavy Duty Construction

The Industrifume™ units are built to last, utilizing 10 & 12-gauge steel construction with built-in acoustical lining and corrosion-resistant aluminum blower housing, impeller and cover. It is powered by a 28 HP motor with permanently sealed ball bearings and thermal overload protection.

Illustration 3:

NEMA-12 Electrical Enclosure

Electronics, including the variable frequency drive and the AutoPulse controller, are housed in a NEMA-12 electrical enclosure. The disconnect switch, start/stop button, and AutoPulse controller interface are easily accessible from the front panel.

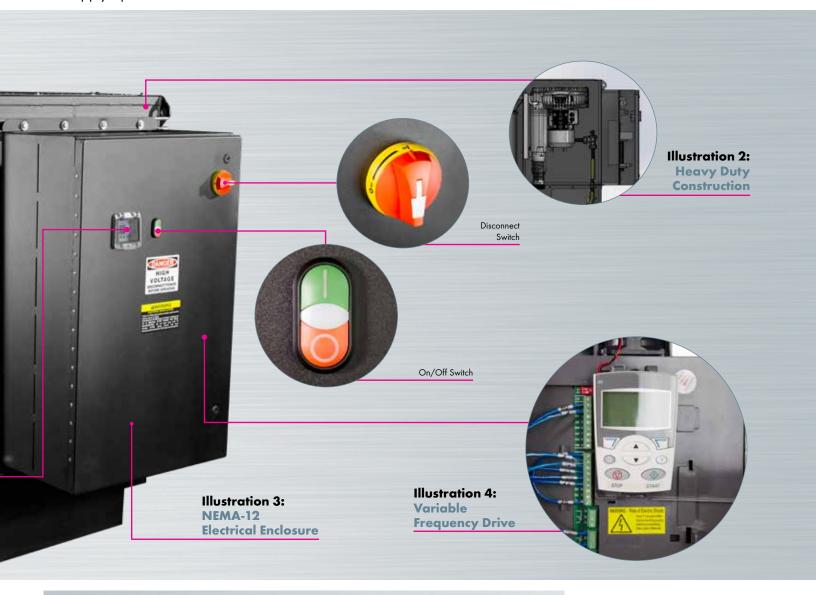
Illustration 4:

Variable Frequency Drive

The operation of the Industrifume™ unit is efficient with automatic, demand based, start/stop using the Economizer™ shunt, performance tuned soft-start and programmable Sleep-Mode all through the onboard variable frequency drive. Manage blower speed for reduced dust impaction and improved cleaning cycles.

■ Up to 99.9% fume removal depending on filter choice

- Replaceable spark arrestor
- 3-Phase 208/230V, 460V or 575V power supply options



Technical data:

InudstriFume

Filter Options:

Dimensions: 62"H x 31"W x 71"D
Weight: approx. 1166 lbs (528.9 kg)

Electrical Requirement: 208V/230V, 460V, or 575V 3-Phase

Sounds Level: 75 dBA @ 5'
Open Airflow: 710 CFM

Operational Airflow 400 CFM @ 100" H2O
Compressed Air Requirement: 70 - 90 PSI (4.8 - 6.2 Bar)
Compressed Air Connection Inlet: 0.25" Industrial Quick Connect

Motor: 28 HP

MERV15 Flame Retardant Nano Fiber 275ft²

E11 Flame Retardant PTFE 100% Spun-Bond Polyester 273ft²

Filter Area: Up to 275 ft²

Replacement Parts

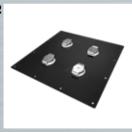
Complete extraction unit



Extraction unit package includes:

- EconomizerTM Auto Start/Stop Shunt
- 1 Filter cartridge (2 Options)
- Replaceable Spark Arrestor

Replacement parts and accessories











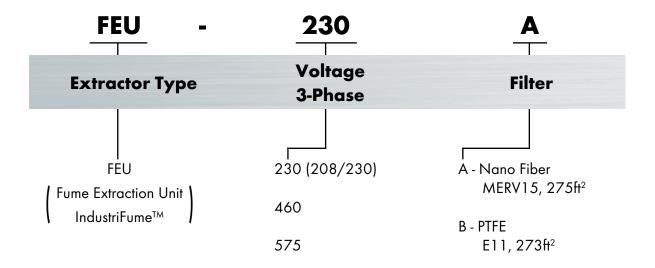




Pos.	Description	Part-No.
1	Complete unit	See Order Chart
2	2" 4-Port Plenum Plate Assembly (Optional)	284.1709
3	Adapter Sleeve Vacuum Tube 2"Ø	284.1689
4	5" Single Opening Plenum Plate (Standard)	284.1685
5	Pulse Valve	284.1691
6	Door Gasket (Cut to Length)	284.1687
7	Economizer™ Auto Start/Stop Shunt	284.1686
8	MERV15 Nanofiber Filter	284.1698
8	E11 PTFE 100% Polyester Filter	284.1699

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Ordering Chart





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